# **WEST Search History**

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DATE: Friday, November 10, 2006

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	L7	L6 and (cyclohexane or cyclododecane)	6
	L6	L3 and (sulphonic acid with resin or sulfonic acid with resin)	42
	L5	L4 and (sulphonic acid with resin or sulfonic acid with resin)	2
	L4	L3 and ester\$1 same monocarboxylic acid and hydroly\$4 with ester\$1	59
	L3	(produc\$4 or mak\$3 or synthesi\$4 or manufactur\$3 or prepar\$5 or form\$3)with carboxylic acid\$1 same oxid\$5 with hydrocarbon	3234
	L2	L1 and (sulphonic acid with resin or sulfonic acid with resin)	1
	L1	(produc\$4 or mak\$3 or synthesi\$4 or manufactur\$3 or prepar\$5 or form\$3)with carboxylic acid\$1 same oxid\$5 with hydrocarbon same ester\$1 with hydroly\$4 and monocarboxylic acid near4 solvent	3

END OF SEARCH HISTORY

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DATE: Friday, November 10, 2006

Hide?	<u>Set</u> Name	Query	<u>Hit</u> Count
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	L10	L9 not 17	7
	L9	L8 and solvent with (monocarboxylic acid or mono-carboxylic acid)	8
	L8	13 and oxid\$5 with (cyclohexane or cyclododecane)	180
	L7	L6 and (cyclohexane or cyclododecane)	6
	L6	L3 and (sulphonic acid with resin or sulfonic acid with resin)	42
	L5	L4 and (sulphonic acid with resin or sulfonic acid with resin)	2
	L4	L3 and ester\$1 same monocarboxylic acid and hydroly\$4 with ester\$1	59
	L3	(produc\$4 or mak\$3 or synthesi\$4 or manufactur\$3 or prepar\$5 or form\$3)with carboxylic acid\$1 same oxid\$5 with hydrocarbon	3234
	L2	L1 and (sulphonic acid with resin or sulfonic acid with resin)	1
	L1	(produc\$4 or mak\$3 or synthesi\$4 or manufactur\$3 or prepar\$5 or form\$3)with carboxylic acid\$1 same oxid\$5 with hydrocarbon same ester\$1 with hydroly\$4 and monocarboxylic acid near4 solvent	3

END OF SEARCH HISTORY

## **Hit List**

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**Search Results** - Record(s) 1 through 7 of 7 returned.

☐ 1. Document ID: US 20060094900 A1

L10: Entry 1 of 7

File: PGPB

May 4, 2006

PGPUB-DOCUMENT-NUMBER: 20060094900

PGPUB-FILING-TYPE:

DOCUMENT-IDENTIFIER: US 20060094900 A1

TITLE: Method for making carboxylic acids

PUBLICATION-DATE: May 4, 2006

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY Bonnet; Didier Lyon FR Amoros; Daniel Venissieux FR Simonato; Jean-Pierre Sassenage FR Augier; Frederic Saint Symphorien D'Ozon FR Broglio; Maria Ignez Lyon FR

APPL-NO: 10/533227 [PALM]
DATE FILED: October 28, 2003

FOREIGN-APPL-PRIORITY-DATA:

COUNTRY APPL-NO DOC-ID APPL-DATE

FR 02 13579 2002FR-02 13579 October 30, 2002

PCT-DATA:

DATE-FILED APPL-NO PUB-NO PUB-DATE 371-DATE

Oct 28, 2003 PCT/FR03/0319

PCT/FR03/03196 Oct 3, 2005

INT-CL-PUBLISHED:

TYPE IPC DATE IPC-OLD IPCP C07C51/31 20060101 C07C051/31

INT-CL-CURRENT:

TYPE IPC DATE
CIPP C07 C 51/31 20060101

US-CL-PUBLISHED: 562/543 US-CL-CURRENT: 562/543 Record List Display Page 2 of 6

#### ABSTRACT:

The present invention relates to a process for <u>producing carboxylic acids</u>. It relates more particularly to a process for <u>producing carboxylic acids by oxidation of a hydrocarbon</u> with oxygen or a gas containing oxygen, and even more particularly to the <u>oxidation of cyclohexane</u> to adipic acid. The invention relates to a process for <u>producing carboxylic acids by oxidation</u> with oxygen or a gas containing oxygen of a cycloaliphatic <u>hydrocarbon</u> in the presence of an <u>oxidation</u> catalyst and of a monocarboxylic <u>oxidation</u> solvent that is lipophilic in nature, comprising a step of extraction of the dicarboxylic acids <u>formed in the oxidation</u> step, consisting in carrying out, in liquid phase, an extraction of the diacids using water.

Full	Title	Citation	Front	Review	Classification	Date	Reference	Sequences	Attachments	Claims	KWC	Draw De
					<del>*************************************</del>							
	2 1	Daauma	mt ID.	110 55	47005 A							

1 2. Document ID: US 5547905 A

L10: Entry 2 of 7

File: USPT

Aug 20, 1996

US-PAT-NO: 5547905

DOCUMENT-IDENTIFIER: US 5547905 A

\*\* See image for <u>Certificate of Correction</u> \*\*

TITLE: Catalyst and a process for preparing carboxylic acids using the catalyst

DATE-ISSUED: August 20, 1996

INVENTOR-INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Kulsrestha; Girindra N.	Dehradun			IN
Saxena; Mahendra P.	Dehradun			IN
Gupta; Ashok K.	Dehradun			IN
Goyal; Hari B.	Dehradun			IN
Prasad; Rameshwar	Dehradun			IN
Prasada Rao; Turuga S. R.	Dehradun			IN
Patel; Prakash D.	Surat			IN

ASSIGNEE-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY TYPE CODE Council of Scientific & Industrial New

Research Delhi IN 03

APPL-NO: 08/280658 [PALM]
DATE FILED: July 27, 1994

INT-CL-ISSUED: [06] B01J 29/06, C07C 69/34, C07C 69/52

INT-CL-CURRENT:

TYPE IPC DATE
CIPS <u>B01</u> <u>J</u> <u>31/04</u> 20060101
CIPS <u>B01</u> <u>J</u> 37/00 20060101

CIPS <u>B01</u> <u>J</u> <u>37/12</u> 20060101 CIPS <u>C07</u> <u>C</u> <u>51/215</u> 20060101 CIPS <u>C07</u> <u>C</u> <u>51/16</u> 20060101 CIPS <u>C07</u> <u>C</u> <u>51/31</u> 20060101 CIPS <u>C07</u> <u>C</u> <u>51/265</u> 20060101

US-CL-ISSUED: 502/66; 502/74, 560/190, 562/543, 562/595 US-CL-CURRENT: 502/66; 502/74, 560/190, 562/543, 562/595

FIELD-OF-CLASSIFICATION-SEARCH: 562/543, 562/595, 560/190, 502/66, 502/74

See application file for complete search history.

PRIOR-ART-DISCLOSED:

### U.S. PATENT DOCUMENTS

PAT-NO	ISSUE-DATE	PATENTEE-NAME	US-CL .
4141861	February 1979	Courty et al.	252/462
4217309	August 1980	Unemura et al.	568/477
5041622	August 1991	LeSuer	560/190

ART-UNIT: 124

PRIMARY-EXAMINER: Dees; Jose G.

ASSISTANT-EXAMINER: Williams; Rosalynd A.

ATTY-AGENT-FIRM: Bednarek; Michael D. Kilpatrick & Cody

### ABSTRACT:

A catalyst comprising 70-99% by wt. of cobaltic salt and 1-30% by wt. of ferric salt, the acid component of the salt being such as acetate; propionate; naphthenate adipate and phthalate; a process for preparing the above catalyst, and a process for the preparation of carboxylic acids by oxidation of a hydrocarbon with oxygen or air in the presence of the above catalyst.

10 Claims, 0 Drawing figures

Full Title	Citation Fro	ont Review	Classification	Date	Reference	Self elices	Attachment	Claims	KWIC	Draw, De
 	D	ID IZD 2	005065651	A 151	20166		2004044			
			005065651							
		1562886 A	A1, BR 200	31506	0 A, JP 2	200650478	31 W, US 2	20060100	5251	A1, CN
1714068	A							•		
L10: Entry	y 3 of 7			F	ile: DW	IPI		Jun	29,	2005

DERWENT-ACC-NO: 2004-413612

DERWENT-WEEK: 200641

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TITLE: Manufacture of carboxylic acids by oxidation of hydrocarbons with gaseous oxygen including a stage of hydrolysis of esters formed, particularly oxidation of

cyclohexane to adipic acid

INVENTOR: BONNET, D; IRELAND, T; SIMONATO, J; SIMONATO, J P

PRIORITY-DATA: 2002FR-0013576 (October 30, 2002)

#### PATENT-FAMILY:

PUB-NO	PUB-DATE	LANGUAGE	PAGES	MAIN-IPC
KR 2005065651 A	June 29, 2005		000	C07C051/215
FR 2846651 A1	May 7, 2004		019	C07C051/215
WO 2004041765 A1	May 21, 2004	F	000	C07C051/31
AU 2003285476 A1	June 7, 2004		000	C07C051/31
EP 1562886 A1	August 17, 2005	F	000	C07C051/31
BR 200315060 A	August 16, 2005		000	C07C051/31
JP 2006504781 W	February 9, 2006		022	C07C051/16
US 20060106251 A1	May 18, 2006		000	C07C051/16
CN 1714068 A	December 28, 2005		000	C07C051/31

INT-CL (IPC): C07C 27/12; C07C 51/09; C07C 51/16; C07C 51/21; C07C 51/215; C07C 51/31; C07C 51/48; C07C 55/00; C07C 55/10; C07C 55/12; C07C 55/14; C07C 55/21

Full	Title	Charles 1	F4	D. A. Janes	01		D .	The second second	Affachments			
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☐ 4. Document ID: CA 2142792 A, EP 694333 A1, US 5547905 A, JP 08245490 A, TW 306888 A, EP 694333 B1, DE 69420958 E, MX 9501446 A1, KR 230197 B1, JP 3389363 B2, CA 2142792 C, MX 207152 B

L10: Entry 4 of 7

File: DWPI

Sep 23, 1995

DERWENT-ACC-NO: 1996-021014

DERWENT-WEEK: 200371

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TITLE: New catalyst for carboxylic acid prepn. by oxidn. of hydrocarbon cpds. - comprising cobaltic and ferric salts, and prepn. of carboxylic acid cpds., partic. adipic acid, using this.

INVENTOR: GOYAL, H B; GUPTA, A K ; KULSRESTHA, G N ; PRASAD, R ; RAO, T S R P ; SAXENA, M P ; PATEL, P D ; DAHYAD, P ; RAD, P ; RAMA, T S ; RAD, T S R P ; PRASADA RAO, T S R

PRIORITY-DATA: 1994IN-DE00313 (March 22, 1994), 1994IN-DE00312 (March 22, 1994), 1994EP-0305595 (July 28, 1994), 1994US-0280658 (July 27, 1994), 1995JP-0028144 (February 16, 1995), 1995TW-0109802 (September 19, 1995), 1994DE-0620958 (July 28, 1994), 1995MX-0001446 (March 20, 1995), 1995KR-0003144 (February 18, 1995)

#### PATENT-FAMILY:

 PUB-NO
 PUB-DATE
 LANGUAGE
 PAGES
 MAIN-IPC

 CA 2142792 A
 September 23, 1995
 020
 B01J031/04

Record List Display Page 5 of 6

EP 694333 A1	January 31, 1996	E	007	B01J031/04
US 5547905 A	August 20, 1996		005	B01J029/06
JP 08245490 A	September 24, 1996		006	C07C051/21
TW 306888 A	June 1, 1997		000	B01J023/94
EP 694333 B1	September 29, 1999	E	000	B01J031/04
DE 69420958 E	November 4, 1999		000	B01J031/04
MX 9501446 A1	June 1, 1999		000	B01J023/74
KR 230197 B1	November 15, 1999		000	B01J023/76
JP 3389363 B2	March 24, 2003		006	B01J031/04
CA 2142792 C	May 6, 2003	E	000	B01J031/04
MX 207152 B	March 14, 2002		000	B01J023/74

INT-CL (IPC): B01J 23/74; B01J 23/76; B01J 23/94; B01J 29/06; B01J 31/04; B01J 31/28; C07B 61/00; C07C 45/36; C07C 47/54; C07C 51/21; C07C 51/215; C07C 51/31; C07C 55/00; C07C 55/02; C07C 55/12; C07C 55/14; C07C 63/06; C07C 63/15; C07C 63/24; C07C 63/26; C07C 69/34; C07C 69/52

Full	Title	Citation	Front	Review	Classification	Date	Reference	Sequences	Altachments	Claims	KWIC	Draw, De

☐ 5. Document ID: US 3337620 A

L10: Entry 5 of 7

File: USOC

Aug 22, 1967

US-PAT-NO: 3337620

DOCUMENT-IDENTIFIER: US 3337620 A

TITLE: Preparation and recovery of acetic acid

DATE-ISSUED: August 22, 1967

INVENTOR-NAME: NULL HAROLD R; REID STANLEY L; BINNING ROBERT C

US-CL-CURRENT:  $\underline{562}/\underline{548}$ ,  $\underline{203}/\underline{42}$ ,  $\underline{203}/\underline{69}$ ,  $\underline{203}/\underline{88}$ ,  $\underline{560}/\underline{263}$ ,  $\underline{562}/\underline{608}$ 

Full	Title	Citation	Front	Review	Classification	Date	Reference	Sequences:	Attachments	Claims	KWIC	Drawi De
										•		

☐ 6. Document ID: US 3052714 A

L10: Entry 6 of 7

File: USOC

Sep 4, 1962

US-PAT-NO: 3052714

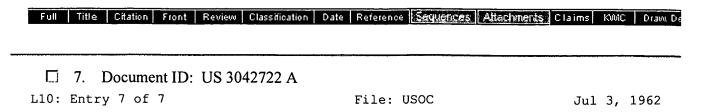
DOCUMENT-IDENTIFIER: US 3052714 A

TITLE: Process for the purification of liquids

DATE-ISSUED: September 4, 1962

INVENTOR-NAME: JOSEPH BRODIE HARRY

US-CL-CURRENT: 560/218; 423/43, 560/220, 560/221, 560/224



US-PAT-NO: 3042722

DOCUMENT-IDENTIFIER: US 3042722 A

TITLE: Oxidation of cyclic olefins

DATE-ISSUED: July 3, 1962

INVENTOR-NAME: JASON EMIL F; FIELDS ELLIS K

US-CL-CURRENT: <u>568/360</u>, <u>172/463</u>

Full	Title Citation Front Review Classification Date Reference ECOLOGICS X	<b>Alfachments</b> Claims KWWC Draw D
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	Term	Documents
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	(L9 NOT L7 ).PGPB, USPT, USOC, EPAB, JPAB, DWPI	. 7

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              AND CURRENT DISCOVER FILE IS DATED 25 SEPTEMBER 2006.
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=> s (hydrocarbon or cycloalkane or cyclohexane or cyclododecane) (s) oxid? (s) (air or oxygen) (l) (manganese) (l) (cobalt or zirconium)
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332954 HYDROCARBON

334035 HYDROCARBONS

513991 HYDROCARBON

(HYDROCARBON OR HYDROCARBONS)

3612 CYCLOALKANE

7189 CYCLOALKANES

8906 CYCLOALKANE

(CYCLOALKANE OR CYCLOALKANES)

94742 CYCLOHEXANE

2995 CYCLOHEXANES

96080 CYCLOHEXANE

(CYCLOHEXANE OR CYCLOHEXANES)

1199 CYCLODODECANE

41 CYCLODODECANES

1213 CYCLODODECANE

(CYCLODODECANE OR CYCLODODECANES)

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338 AIRS

958681 AIR

(AIR OR AIRS)

743153 OXYGEN

6964 OXYGENS

748008 OXYGEN

(OXYGEN OR OXYGENS)

366047 MANGANESE

112 MANGANESES

366057 MANGANESE

(MANGANESE OR MANGANESES)

378469 COBALT

96 COBALTS

378472 COBALT

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PATENT NO.	KIN	D DATE	APPLICATION NO.		
FR 2828194	B1	20040319	FR 2001-10427		
WO 2003014055	A1	20030220	WO 2002-FR2508	20020715	
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GM, HR	HU, ID,	IL, IN, IS,	JP, KE, KG, KP, KR, KZ,	LC, LK, LR,	
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IE, SI,	LT, LV,	FI, RO, MK,	CY, AL, TR, BG, CZ, EE,	SK	
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PRIORITY APPLN. INFO.:
                                             FR 2001-10427
                                                                 A 20010803
                                             WO 2002-FR2508
                                                                W 20020715
                         CASREACT 138:187400; MARPAT 138:187400
OTHER SOURCE(S):
     A process is claimed for the oxidation of saturated, (un) substituted,
     (cyclo) aliphatic hydrocarbons, or alkylarom. hydrocarbons, and/or alcs. or
     ketones, to give acids or polyacids. The process uses O2 as the oxidizing
     agent, in a liquid medium, in the presence of a manganese-based catalyst and
     an organic acid solvent component of formula Rn-Ar-CO2H [I; Ar = aromatic
     radical of 1 or more condensed aromatic rings.; n = 1-3; R = CR1R2R3 where
     R1, R2, R3 = C1-4 alkyl or F]. In comparison to the standard solvent (acetic
     acid), acids I provide simpler isolation of the acid products, as well as
     simplified recycling of catalyst and other advantages. This added solvent
     component may also contain addnl. substances, particularly nitriles,
     hydroxyimides, and halogenated (especially fluorinated) substances; these can
     improve the productivity and/or selectivity of the reaction, e.g., by
     improving the dissoln. of oxygen. For example, cyclohexane was oxidized
     by atmospheric O2 at 140° and > 125 bar in the presence of Mn(acac)3
     catalyst, cyclohexanone, and 4-tert-butylbenzoic acid (II), for approx. 35
     min., to give 7.17% transformation of cyclohexane, with the following
     selectivities to acid products: adipic acid 53.6%, glutaric acid 11.8%,
     and succinic acid 3.5%. In a similar comparative experiment, acid II gave a
     cyclohexane conversion of 3.64%, vs. 2.32% for 4-CF3C6H4CO2H, 1.65% for
     PhCO2H, and only 0.48% with no aromatic acid solvent component.
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L2
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L3
              0 S L1 AND ESTER? AND HYDROLY?
L4
              1 S L1 AND ESTER
=> s l1 and (sulphonic acid or sulfonic acid)
           914 SULPHONIC
       4241378 ACID
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       4241378 ACID
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         73151 SULFONIC ACID
                 (SULFONIC (W) ACID)
L5
             0 L1 AND (SULPHONIC ACID OR SULFONIC ACID)
=> s l1 and (polycarboxylic acid or adipic acid or glutaric acid or dodecanedioic
acid)
         12464 POLYCARBOXYLIC
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(ACID OR ACIDS)
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          2918 DODECANEDIOIC ACID
                 (DODECANEDIOIC (W) ACID)
             3 L1 AND (POLYCARBOXYLIC ACID OR ADIPIC ACID OR GLUTARIC ACID OR
L6
               DODECANEDIOIC ACID)
=> d his
     (FILE 'HOME' ENTERED AT 20:32:07 ON 10 NOV 2006)
     FILE 'CAPLUS' ENTERED AT 20:32:22 ON 10 NOV 2006
L1
             19 S (HYDROCARBON OR CYCLOALKANE OR CYCLOHEXANE OR CYCLODODECANE)
L2
              0 S L1 AND ESTER? (S) HYDROLY?
L3
              0 S L1 AND ESTER? AND HYDROLY?
L4
              1 S L1 AND ESTER
L5
              0 S L1 AND (SULPHONIC ACID OR SULFONIC ACID)
L6
              3 S L1 AND (POLYCARBOXYLIC ACID OR ADIPIC ACID OR GLUTARIC ACID O
=> s 16 not 14
L7
             2 L6 NOT L4
=> d 17 ibib ab 1-2
   ANSWER 1 OF 2 CAPLUS COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 2002:10408 CAPLUS
DOCUMENT NUMBER:
                         136:70245
TITLE:
                         Method for oxidizing hydrocarbons, alcohols and/or
                         ketones
                         Fache, Eric
INVENTOR(S):
PATENT ASSIGNEE(S):
                         Rhodia Polyamide Intermediates, Fr.
SOURCE:
                         PCT Int. Appl., 22 pp.
                         CODEN: PIXXD2
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         French
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
     PATENT NO.
                         KIND
                                DATE
                                            APPLICATION NO.
                                                                    DATE
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4737784 ACID

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WO 2002000588
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             CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
             GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT,
             RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US,
             UZ, VN, YU, ZA, ZW
         RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY,
             DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF,
             BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG
     FR 2810904
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                                 20020104
                                              FR 2000-8323
                                                                      20000628
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                                 20021220
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                           AA
                                20020103
                                              CA 2001-2413848
                                                                      20010622
                                              EP 2001-947587
     EP 1305273
                           A1
                                 20030502
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     EP 1305273
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                                 20050427
             AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
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     BR 2001012275
                                 20030610
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                                              BR 2001-12275
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     JP 2004501887
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     JP 3824994
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     ES 2237579
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                                 20050801
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     TW 527344
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                                              TW 2001-90115754
                                                                      20010628
     US 2005277787
                           A1
                                 20051215
                                              US 2003-312534
                                                                      20030602
PRIORITY APPLN. INFO.:
                                              FR 2000-8323
                                                                      20000628
                                              WO 2001-FR1976
                                                                      20010622
     The invention concerns a method for oxidizing with
AB
     oxygen or an oxygen-containing gas, hydrocarbons
     into corresponding carboxylic acids, alcs. and/or ketones or alcs. and/or
     ketones into corresponding carboxylic acids. More precisely the invention
     concerns a method for oxidizing hydrocarbon, alc.
     and/or ketone using oxygen or an oxygen-containing gas, in
     liquid phase and in the presence of a catalyst dissolved in a reaction
     medium. The invention is characterized in that the catalyst comprises a
     soluble manganese and/or cobalt compound, ≥1 soluble
     chromium compound, and ≥1 soluble iron compound This system is especially
     useful in manufacture of adipic acid from cyclohexane.
REFERENCE COUNT:
                                THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS
                                RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
L7
     ANSWER 2 OF 2 CAPLUS COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER:
                          1998:568609 CAPLUS
DOCUMENT NUMBER:
                          129:190734
TITLE:
                          Complexed catalytic system for oxidation of
                          hydrocarbons and oxidation process
INVENTOR(S):
                          Nakano, Tatsuya; Ishii, Yasutaka
PATENT ASSIGNEE(S):
                          Daicel Chemical Industries, Ltd., Japan
SOURCE:
                          Eur. Pat. Appl., 25 pp.
                          CODEN: EPXXDW
DOCUMENT TYPE:
                          Patent
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FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

LANGUAGE:

PATENT NO.	KIND DATE		APPLICATION NO.	DATE		
EP 858835	A1	19980819	EP 1998-102728	19980217		
EP 858835	B1	20030507				
R: AT, BE, CH,	DE, DK	, ES, FR, GB	, GR, IT, LI, LU, NL,	SE, MC, PT,		
IE, SI, LT,	LV, FI	, RO	•			
JP 10286467	A2	19981027	JP 1997-353396	19971222		
US 5981420	A	19991109	US 1998-24514	19980217		
PRIORITY APPLN. INFO.:			JP 1997-32437	A 19970217		

English

OTHER SOURCE(S): MARPAT 129:190734

AB A substrate, e.g., a cycloalkane, a polycyclic hydrocarbon, an aromatic compound having a Me group, etc., is oxidized with O in the presence of an oxidation catalytic system comprising an imide [I; R1, R2 = H, OH, halo, (cyclo)alkyl, alkoxy(carbonyl), carboxy, acyl, aryl; R1R2 = double bond, (non)aromatic ring; X = O, OH; n = 1-3], e.g., N-hydroxyphthalimide, and a cocatalyst containing ≥1 Group 3-12 element, in particular Group 4-11 element, e.g., Ti, Cr, V, Cr, etc., (with a proviso). The catalytic system is useful for the manufacture of ketones, alcs., aldehydes and carboxylic acids. For example, stirring a mixture of cyclohexane 10, 1 mmol N-hydroxyphthalimide 1, Mn(acac)2 0.01, RuCl3 0.1 and Co(acac)2 0.01 mmol for 6 h at 100° in 25 mL AcOH under O gave 76% adipic acid and 2% cyclohexanone with 90% cyclohexane conversion.

REFERENCE COUNT: 8 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT